

Technical Data Sheet

# Accutech HP0336M40CL

Polypropylene Homopolymer  
 LyondellBasell Industries  
 Engineering Plastics

General	
Filler / Reinforcement	• Mica, 40% Filler by Weight
Features	• Chemically Coupled
Forms	• Pellets

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.20	1.20 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	6.0 g/10 min	6.0 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	522000 psi	3600 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	4790 psi	33.0 MPa	
Break	4500 psi	31.0 MPa	
Tensile Elongation			ASTM D638
Yield	3.0 %	3.0 %	
Break	5.0 %	5.0 %	
Flexural Modulus	856000 psi	5900 MPa	ASTM D790
Flexural Strength	6820 psi	47.0 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.56 ft·lb/in	30 J/m	ASTM D256

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	50	50	ASTM D785

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	266 °F	130 °C	
264 Psi (1.8 Mpa), Unannealed	185 °F	85.0 °C	

Additional Information
Ash Content, ASTM D2584: 40%

**Notes**

These are typical property values not to be construed as specification limits.